

**PID** **AUTO TUNING** **FUZZY LOGIC**

PUR-94

- PID, Auto-tuning, Fuzzy-Logic**
- controller with a large, 20 mm high, LED display
- universal input: 0/4-20 mA, 0-10V, 0-150 mV, RTD or TC
- REL / OC (SSR) outputs
- analogue output: active or passive, power supply output: 24V DC
- RS-485 / Modbus RTU
- signal peak value detection
- free configuration software S-Config

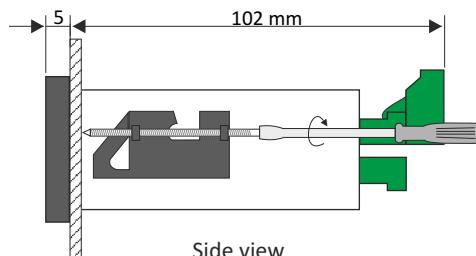
PUR-94 is an advanced PID controller with two control loops (heating / cooling), supported by the auto-tuning function and Fuzzy-Logic algorithm. The device has a build-in REL, OC (SSR) or analog output, according to the customer selection: active current output, passive isolated current output or active voltage output, which can be used in the process of control. The **PUR-94** controller is equipped with one universal input, type: 0/4-20 mA, 0-10V, 0-150 mV, Pt 100/500/1000 or TC (K, S, J, T, N, R, B, E). During the measurement process only one kind of input is available. Cold junction of thermocouple sensor is compensated automatically. RTD and TC inputs feature with fully linearized characteristics. Thanks to wide range of characteristic curves (linear, square root, quadratic, user-defined and volume characteristic for cylindrical tanks) the controller may be used in various process control systems. The 24V DC / 100 mA output is designed to supply measuring transducers, and the RS-485 port enables data transmission in production process monitoring systems. The controller can be configured with the local keyboard or free S-Config software via the RS-485 communication port.

TECHNICAL DATA

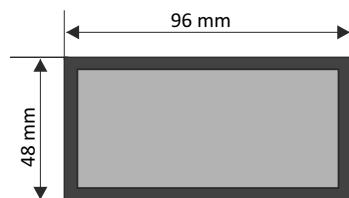
| | |
|--|---|
| Power supply | 19V \div 50V DC; 16V \div 35V AC or 85 \div 260V AC/DC, all separated |
| Power consumption | for 85 \div 260V AC/DC and 16V \div 35V AC power supply: max. 6,5 VA; for 19V \div 50V DC power supply: max. 6,5 W |
| Display | LED, 4 x 20 mm high, red (green - on request), brightness adjustable in 8 steps |
| Displayed values | -999 \div 9999 + decimal point |
| Input | <u>current</u> : 0-20 mA or 4-20 mA, input resistance < 65 Ω (typ. 30 Ω), overload-protected, input current limited to 50 mA; <u>voltage</u> : 0-5 V, 1-5V, 0-10V or 2-10V, input resistance > 100 k Ω <u>milivoltage</u> : 0-60 mV, 0-75 mV, 0-100 mV, 0-150 mV, input resistance > 1,5 M Ω <u>thermoresistance</u> : Pt100, Pt500, Pt1000 (automatic recognition of 2, 3 and 4-conductor connection, resistance compensation of connecting conductors to 20 Ω at any conductor); measuring range: -100°C \div 600°C <u>thermocouple</u> : type K, S, J, T, N, R, B, E; measuring range: K : -200°C \div +1370°C; S : -50°C \div +1768°C; J : -210°C \div +1200°C; T : -200°C \div +400°C; N : -200°C \div +1300°C; R : -50°C \div +1768°C; B : +250°C \div +1820°C; E : -200°C \div +1000°C accepted prolonged input overload: 20% |
| Accuracy | 0.1% @25°C \pm one digit (inputs: current, voltage, milivoltage, thermoresistance, thermocouple K, J, E); 0.2% @ 25°C (thermocouple N), 0.5% @ 25°C (thermocouple S, T, R, B) |
| Stability | 50 ppm/°C |
| Binary outputs | 1, 2 or 4 x REL I_{max} =1A, U_{max} =30VDC/250VAC ($\cos\phi=1$) and 0 or 1 x OC I_{max} =30mA, U_{max} =30VDC, P_{max} =100mW |
| Analogue output (available with 2 x REL or OC, see ordering) | <u>active current</u> : operating range 0/4-20 mA (max. 0-24 mA), load resistance 700 Ω max., resolution 13 bit <u>passive current</u> : isolated, operating range 4-20 mA (max. 2,8-24 mA), load resistance 600 Ω @ 24VDC, resolution 13 bit <u>active voltage</u> : operating range 0/1-5V, 0/2-10V (max. 0-11V), load resistance min. 2000 Ω , resolution 13 bit |
| Power supply output | 24V DC \pm 5%, -10% / max. 100 mA, stabilized |
| Communication interface | RS-485, 8N1 and 8N2, 1200 bit/s \div 115200 bit/s, Modbus RTU (not galvanically isolated) |
| Operating temp. | 0°C \div +50°C (standard), -20°C \div +50°C (option) |
| Storage temp. | -10°C \div +70°C (standard), -20°C \div +70°C (depending on option) |
| Protection class | IP 65 (front), available additional frame IP 65 for panel cut-out sealing; IP 20 (case and connection clips) |
| Case | panel mounting; material: NORYL - GFN2S E1 |
| Dimensions | <u>case (WxHxD)</u> : 96 x 48 x 100 mm <u>panel cut-out dimensions</u> : 90,5 x 43 mm <u>installation depth</u> : min. 102 mm <u>board thickness</u> : standard 7 mm or other depending on used board thickness brackets (see Accessories) |
| Weight | 230 g max. |



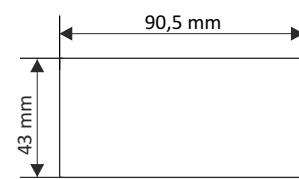
DIMENSIONS



Side view

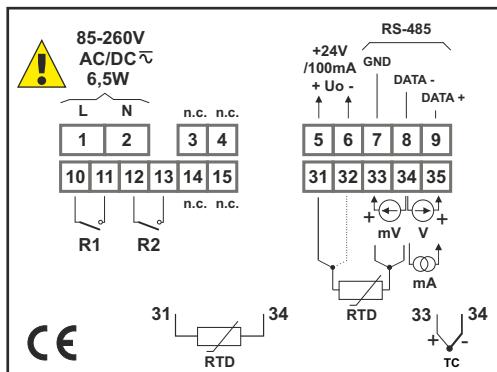


Case dimensions

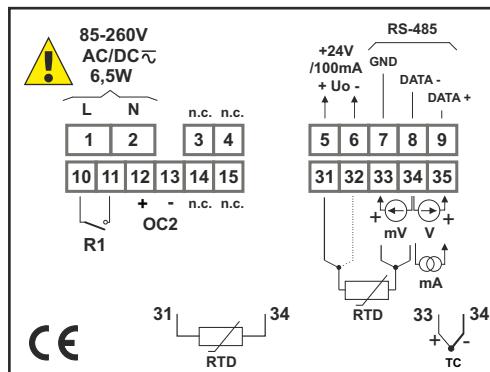


Panel cut-out dimensions

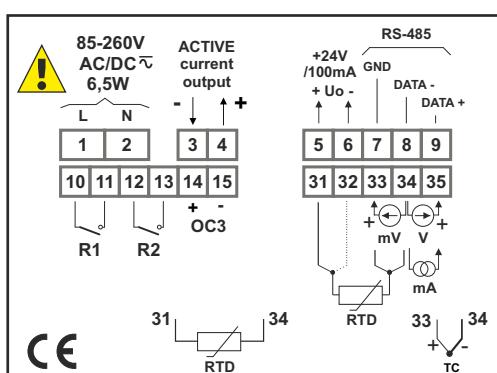
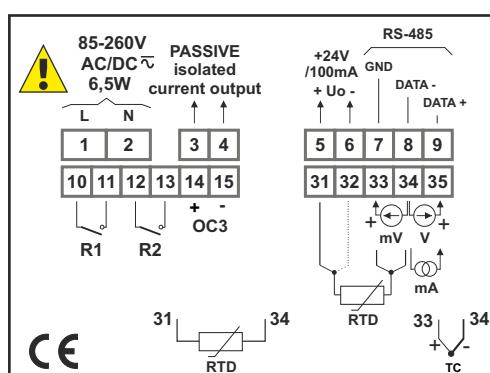
EXAMPLARY PIN ASSIGNMENTS



version with 2 x REL



version with 1 x REL and 1 x OC

version with 2 x REL, 1 x OC
and 1 x AO 0/4-20 mA, activeversion with 2 x REL, 1 x OC
and 1 x AO 4-20 mA, passive

ORDERING

PUR-94-J0-1XXX-10-X-XX1

options:

- 00 : no options
- 01 : IP 65 frame
- 03 : green colour LED display
- 04 : IP 65 frame + green colour LED display
- 08 : operating temp. -20°C ÷ +50°C
- 0P : IP 65 frame + operating temp. -20°C ÷ +50°C
- 0L : green colour LED display + operating temp. -20°C ÷ +50°C
- 0T : IP 65 frame + green colour LED display
+ operating temp. -20°C ÷ +50°C

type of outputs:

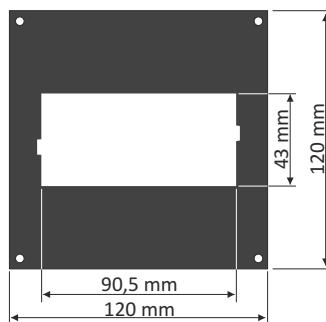
- 100 : 2 x REL
- 200 : 1 x REL + 1 x OC
- 111 : 4 x REL
- 120 : 2 x REL + 1 x AO (4-20 mA, passive, isolated)
- 125 : 2 x REL + 1 x OC + 1 x AO (4-20 mA, passive, isolated)
- 12D : 2 x REL + 1 x OC + 1 x AO (0/4-20 mA, active, non-isolated)
- 12E : 2 x REL + 1 x OC + 1 x AO (0/1-5V, 0/2-10V, active, non-isolated)

power supply:

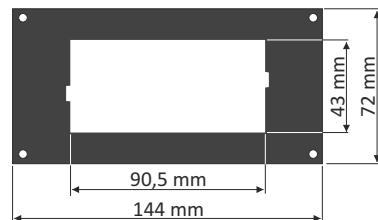
- 3 : 24V AC/DC
- 4 : 85V - 260V AC/DC



MOUNTING PLATES



SMP-99/94
to mount 96 x 48 mm
size unit in place
of 96 x 96 mm cut-out



SMP-147/94
to mount 96 x 48 mm
size unit in place
of 144 x 72 mm cut-out

BOARD THICKNESS BRACKETS / ADAPTORS



SPH-07
1 ÷ 7 mm board thickness
brackets (2 pcs)
standard included with device



SPH-05
1 ÷ 5 mm board thickness
brackets (2 pcs)

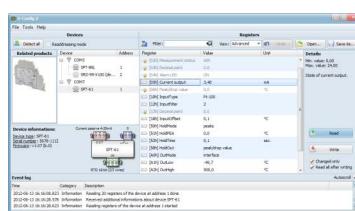


SPH-45
1 ÷ 45 mm board thickness
brackets (2 pcs)

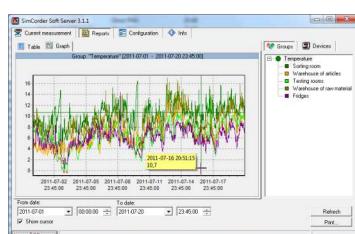


SRH-94
brackets for mounting devices
on DIN 35/7.5 or 15 rail (2 pcs)

SOFTWARE



S-Config 2 is used for the simultaneous detection of devices in multiple Modbus RTU networks and allows user to change the configuration of most of them. For each detected device a list of its registers, which the user can modify, is displayed and also additional informations about device parameters (type, address in the network, etc.). **S-Config** software can be downloaded from SIMEX website at www.simex.pl



SimCorder Soft is a visualisation application created to facilitate work with advanced networks of the SIMEX devices, for acquisition, visualisation, reporting, archiving, exporting and printing of measurement data from all network devices. You can download measurements from the devices automatically or on demand. There is a possibility of immediate notification about emergency states via SMS or e-mail, which will often allow to quickly resolve an arising problem while avoiding long and expensive stoppages. You can view the measurement data, emergency states and configuration via the internet at every time.

CONVERTERS



The **SRS-U4** module is designed to connect a USB host to slave devices equipped with RS-485 interface. The PC with special software can be used as a host. The **SRS-U4** unit guarantees full galvanic isolation between USB and RS-485 circuits. The converter can work with any devices equipped with RS-485 interface and contains integrated circuit which supports USB 1.1 and USB 2.0 standards. The main purpose is connection of PC host computer with industrial data acquisition and visualisation systems based on RS-485 interface.

The **SRS-U4** can be also manufactured with DIN mounting adaptor.

